MARPLES

catalogue No. 16
1971 Edition

MARPLES TOOLS

William Marples & Sons Limited
Stubley Lane
Dronfield
Sheffield S18 6NU
England

Telephone
Dronfield 5291 (5 lines)
STD Code 024684

Telegrams
Marples Sheffield

Cables
Marples Sheffield

Western States Representatives:
PACIFIC HOME & FOREIGN TRADE
1016 Bryant St., San Francisco, Calif. 94103
(415) 621-3559

©1972
Printed in England
by Walker & Carson Ltd., Dronfield

INTRODUCTION

William Marples & Sons Limited have manufactured Hand Tools of the highest quality at their Sheffield Works for over one hundred and forty years.

Soon after this catalogue is published we shall be moving into spacious new premises at Dronfield, Sheffield.

We are confident that the new Works with its modern manufacturing, warehousing and administration facilities, will be amongst the most efficient and best planned units of Hand Tool Manufacture and Distribution in the world.

Marples Tools are readily available from our main warehouse and are now stocked by all the leading Tool Distributors and bone-fide Tool Wholesalers in the United Kingdom; and by Importers and Distributors of high quality Hand Tools in many overseas countries.

It always has been and will continue to be our policy to manufacture tools which offer exceptional value for money, supported by the best possible Distributor and User Service we can provide.

Sheffield 1971

INFORMATION . . .

Guarantee: All Marples Tools are guaranteed against defect in material or workmanship. Any tool or part thereof proving defective will be replaced free of charge but no responsibility can be accepted for consequential damage or expenses.

Prices: No prices are printed in this Catalogue. For current prices and terms, reference should be made to our up to date Price List which is available on request. Prices and Terms are subject to change without notice.

Orders: Orders are accepted subject to the proviso that deliveries may be wholly or partly suspended through delays caused by events beyond our control. To ensure correct identification when ordering please state Tool No. and Size as shown in this Catalogue.

Literature: Showcards and Leaflets are supplied to stockists of MARPLES Tools to assist display and stimulate sales. Printing Blocks are available on loan if requested.

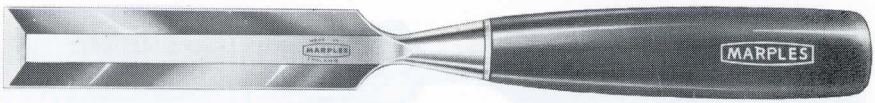
Trade Marks: MARPLES and SHAMROCK BRAND are our Trade Marks officially registered in the United Kingdom and abroad, and identify Tools of our manufacture. Our rights against infringement will be enforced.

Illustrations and Specifications: These are practically identical representations of our goods; but we reserve the right to alter design or specification should improvements suggest themselves to us.

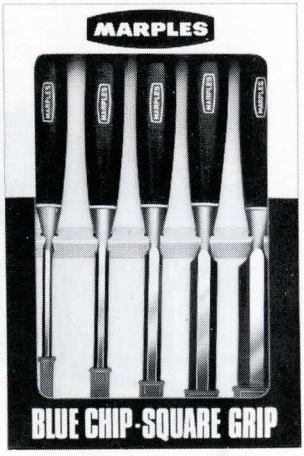
Loose Sheets: Please do not cut out illustrations—loose sheets will be sent on application.

Metrication: See Note on Page 32.

Index: See Page 32.



444 Blue Chip Bevel Edge Chisel. It has a square section handle, nicely radiused for comfort and made from high impact resistant plastic in a distinctive blue. No chisel ever handled better than a Blue Chip. The Blade is forged from best quality Sheffield Tool Steel, is accurately ground to precise limits and is hardened and tempered up to the trade mark. Good-to-the-last-inch. The Cutting Edge is honed ready for immediate use and protected by a plastic edge guard. Blade sizes are marked in inches and millimetres. (See note at foot of page.)
Sizes $\frac{1}{8}$″, $\frac{1}{4}$″, $\frac{3}{8}$″, $\frac{1}{2}$″, $\frac{5}{8}$″, $\frac{3}{4}$″, 1″, $1\frac{1}{4}$″, $1\frac{1}{2}$″.
Unit Pack: 6 per Box.



444/S5

Matched Sets

Set of Four—in Window Box

No.	Comprising	Unit Pack
444/S4	$\frac{1}{4}$″, $\frac{1}{2}$″, $\frac{3}{4}$″, 1″	1 Set

Set of Five—in Window Box

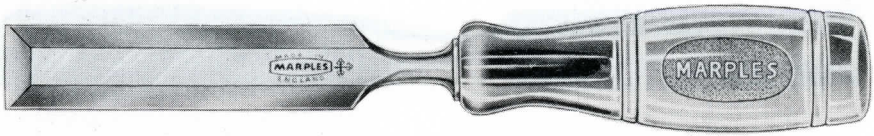
No.	Comprising	Unit Pack
444/S5	$\frac{1}{4}$″, $\frac{3}{8}$″, $\frac{1}{2}$″, $\frac{3}{4}$″, 1″	1 Set

444/D21 Dispenser

A strong compact Dispenser to freestand or hang on any kind of pegboard. It carries three each of the following sizes $\frac{1}{4}$″, $\frac{3}{8}$″, $\frac{1}{2}$″, $\frac{5}{8}$″, $\frac{3}{4}$″, 1″, $1\frac{1}{4}$″.
The Dispenser is supplied free of charge.
Unit Pack: 1 Dispenser.

metrication

In co-operation with the European Tool Committee, Marples Wood Chisels are marked in inches and millimetres as shown in the conversion table on page 32.



373 Oval Splitproof Handled Bevel Edge Chisels. This chisel has a standard bevel edge blade of highest quality carbon tool steel. The handle is moulded from a special plastic which is virtually indestructable. The oval contour of the handle affords a perfect grip, this, together with the duo-tone finish (red and amber) ensures that it is the best and best looking chisel on the market. The cutting edge is honed ready for immediate use, and protected by a plastic edge guard. Blades marked in inches and millimetres. (See Page 32)
Sizes $\frac{1}{8}$", $\frac{1}{4}$", $\frac{3}{8}$", $\frac{1}{2}$", $\frac{5}{8}$", $\frac{3}{4}$", $\frac{7}{8}$", 1", 1$\frac{1}{4}$", 1$\frac{1}{2}$", 2".
Unit Pack: 6 per Box.

373/S5

Matched Sets

Set of Four—in Window Box

No.	Comprising	Unit Pack
373/S4	$\frac{1}{4}$", $\frac{1}{2}$", $\frac{3}{4}$", 1"	1 Set

Set of Four—in Plastic Wallet

No.	Comprising	Unit Pack
373/W4	$\frac{1}{4}$", $\frac{1}{2}$", $\frac{3}{4}$", 1"	1 Set

Set of Five—in Window Box

No.	Comprising	Unit Pack
373/S5	$\frac{1}{4}$", $\frac{3}{8}$", $\frac{1}{2}$", $\frac{3}{4}$", 1"	1 Set

Set of Six—on Wall Rack.

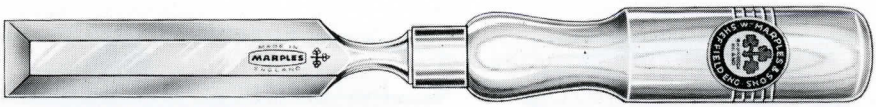
No.	Comprising	Unit Pack
373/S6	$\frac{1}{4}$", $\frac{3}{8}$", $\frac{1}{2}$", $\frac{5}{8}$", $\frac{3}{4}$", 1"	1 Set

373/D21 Dispenser

A strong compact Dispenser to freestand or hang on any kind of pegboard. It carries three each of the following sizes $\frac{1}{4}$", $\frac{3}{8}$", $\frac{1}{2}$", $\frac{5}{8}$", $\frac{3}{4}$", 1", 1$\frac{1}{4}$".

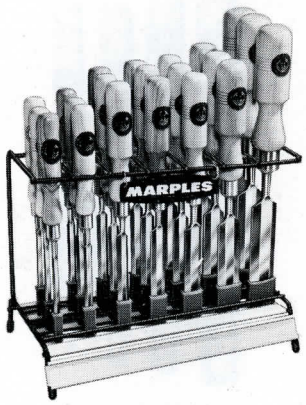
The Dispenser is supplied free of charge.

Unit Pack: 1 Dispenser.



370 Round Ash Handled Bevel Edge Chisel. This chisel has a standard bevel edge blade of highest quality tool steel. Skilful heat treatment and grinding ensure that it will hold its cutting edge and is usable right up to the trade mark. Like all Marples chisels it is good-to-the-last-inch. The cutting edges are sharpened ready for instant use and protected by plastic edge guards. The blades are marked in inches and millimetres (see page 32). The handle, of traditional design, is machine turned from seasoned English Ash, a timber that is both strong and pliant.
Sizes $\frac{1}{8}$", $\frac{1}{4}$", $\frac{3}{8}$", $\frac{1}{2}$", $\frac{5}{8}$", $\frac{3}{4}$", 1", $1\frac{1}{4}$", $1\frac{1}{2}$", 2".
Unit Pack: 6 per Box.

370/S6



Matched Sets

Set of Four—on Wall Rack

No.	Comprising	Unit Pack
370/S4	$\frac{1}{4}$", $\frac{1}{2}$", $\frac{3}{4}$", 1"	1 Set

Set of Six—on Wall Rack.

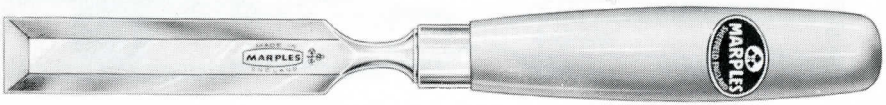
No.	Comprising	Unit Pack
370/S6	$\frac{1}{4}$", $\frac{3}{8}$", $\frac{1}{2}$", $\frac{5}{8}$", $\frac{3}{4}$", 1"	1 Set

370/D21 Dispenser

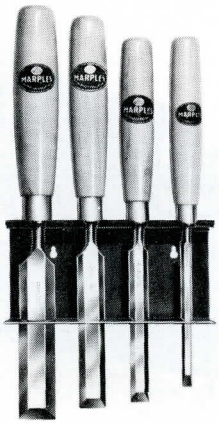
A strong compact Dispenser to freestand or hang on any kind of pegboard. It carries three chisels each of the following sizes $\frac{1}{4}$", $\frac{3}{8}$", $\frac{1}{2}$", $\frac{5}{8}$", $\frac{3}{4}$", 1", $1\frac{1}{4}$".

The Dispenser is supplied free of charge.

Unit Pack: 1 Dispenser.



377 Boxwood Carving Handled Bevel Edge Chisels. The blades, forged from highest quality tool steel, are carefully hardened and tempered under conditions of strict temperature control. Like all other patterns of Marples chisels, the blades are ground by a technique that gives a precision flatness across the chisel face. The handles are machine turned from carefully seasoned boxwood and polished for protection. The cutting edges are sharpened ready for immediate use and protected by plastic edge guards.
The blades are marked in inches and millimetres. (See note on metrication, page 32.)
Sizes $\frac{1}{8}$", $\frac{1}{4}$", $\frac{3}{8}$", $\frac{1}{2}$", $\frac{5}{8}$", $\frac{3}{4}$", 1", $1\frac{1}{4}$", $1\frac{1}{2}$", 2".
Unit Pack: 6 per Box.



377/S4

Matched Sets

Set of Four—on Wall Rack

No.	Comprising	Unit Pack
377/S4	$\frac{1}{4}$", $\frac{1}{2}$", $\frac{3}{4}$", 1"	1 Set

Set of Five—in Plastic Wallet

No.	Comprising	Unit Pack
377/W5	$\frac{1}{4}$", $\frac{3}{8}$", $\frac{1}{2}$", $\frac{3}{4}$", 1"	1 Set

Set of Six—on Wall Rack

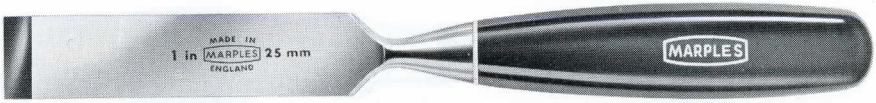
No.	Comprising	Unit Pack
377/S6	$\frac{1}{4}$", $\frac{3}{8}$", $\frac{1}{2}$", $\frac{5}{8}$", $\frac{3}{4}$", 1"	1 Set

377/D21 Dispenser

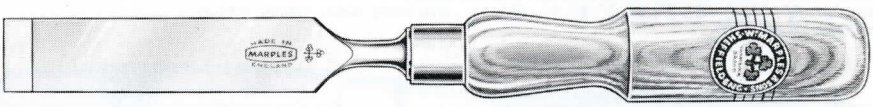
A strong compact Dispenser to freestand or hang on any kind of pegboard. It carries three chisels each of the following sizes $\frac{1}{4}$", $\frac{3}{8}$", $\frac{1}{2}$", $\frac{5}{8}$", $\frac{3}{4}$", 1", $1\frac{1}{4}$".

The Dispenser is supplied free of charge.

Unit Pack: 1 Dispenser.

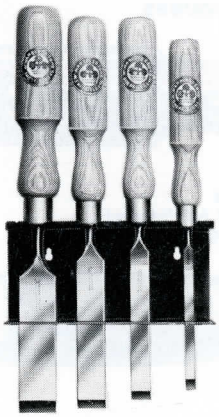


333 Blue Chip Firmer Chisels
Sizes $\frac{1}{8}$", $\frac{1}{4}$", $\frac{3}{8}$", $\frac{1}{2}$", $\frac{5}{8}$", $\frac{3}{4}$", 1", $1\frac{1}{4}$", $1\frac{1}{2}$".
Unit Pack: 6 per Box.



310 Round Ash Handled Firmer Chisels
317 Boxwood Carving Handled Firmer Chisels
313 Oval Splitproof Handled Firmer Chisels
Sizes $\frac{1}{8}$", $\frac{1}{4}$", $\frac{3}{8}$", $\frac{1}{2}$", $\frac{5}{8}$", $\frac{3}{4}$", 1", $1\frac{1}{4}$", $1\frac{1}{2}$", 2".
Unit Pack: 6 per Box.

These General Purpose Firmer Chisels are made from the same high quality tool steel as Marples Bevel Edge Chisels, and are subject to the same processes in the course of manufacture and the same stringent tests are applied in our inspection department. (See note on metrication on page 32.)



310/S4

Matched Sets

Set of Four—on Wall Rack

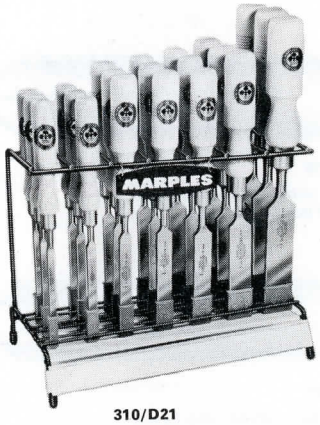
No.	Comprising	Unit Pack
310/S4 **317/S4**	$\frac{1}{4}$", $\frac{1}{2}$", $\frac{3}{4}$", 1"	1 Set

Set of Four—in Window Box

No.	Comprising	Unit Pack
333/S4 **313/S4**	$\frac{1}{4}$", $\frac{1}{2}$", $\frac{3}{4}$", 1"	1 Set

Set of Five—in Window Box

No.	Comprising	Unit Pack
333/S5 **313/S5**	$\frac{1}{4}$", $\frac{3}{8}$", $\frac{1}{2}$", $\frac{3}{4}$", 1"	1 Set



310/D21

Matched Sets

Set of Six—on Wall Rack

No.	Comprising	Unit Pack
310/S6 **317/S6** **313/S6**	$\frac{1}{4}$", $\frac{3}{8}$", $\frac{1}{2}$", $\frac{5}{8}$", $\frac{3}{4}$", 1"	1 Set

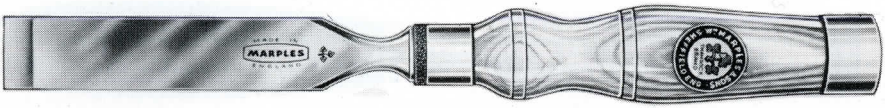
Dispensers

Strong compact Dispensers to freestand or hang on any kind of pegboard. It carries three each of the following sizes $\frac{1}{4}$", $\frac{3}{8}$", $\frac{1}{2}$", $\frac{5}{8}$", $\frac{3}{4}$", 1", $1\frac{1}{4}$".

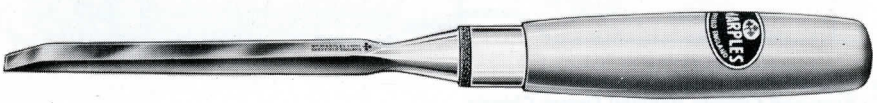
333/D21 Dispenser for 333 Chisels
310/D21 ,, ,, 310 Chisels
317/D21 ,, ,, 317 Chisels
313/D21 ,, ,, 313 Chisels

The Dispensers are supplied free of charge.

MORTICE CHISELS

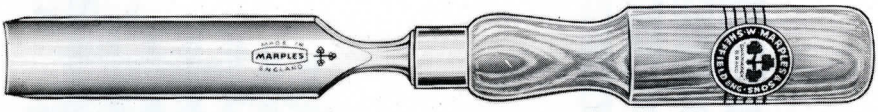


601 Registered Chisel. This chisel is fitted with a specially tempered blade of greater thickness than the normal Firmer Chisel in order to stand up to the heavier work of morticing and to resist shock. The round Ash handle has a strong steel hoop at the striking end for heavy use with a hammer or mallet. To absorb shock to the hand a leather washer is fitted between the bolster and the ferrule.
Sizes $\frac{1}{8}$", $\frac{3}{16}$", $\frac{1}{4}$", $\frac{5}{16}$", $\frac{3}{8}$", $\frac{1}{2}$", $\frac{5}{8}$", $\frac{3}{4}$", $\frac{7}{8}$", 1", $1\frac{1}{4}$", $1\frac{1}{2}$", also 6mm, 8mm, 10mm, 12mm.
Unit Pack: 6 per Box.



737 Sash Mortice Chisel. This chisel is used exclusively for morticing work. Often referred to as the London pattern it has a carving shape boxwood handle with leather shock washer between bolster and ferrule, long blade for deep morticing, stoutly made for heavy work.
Sizes $\frac{1}{4}$", $\frac{5}{16}$", $\frac{3}{8}$", $\frac{1}{2}$", $\frac{5}{8}$", $\frac{3}{4}$".
Unit Pack: 6 per Box.

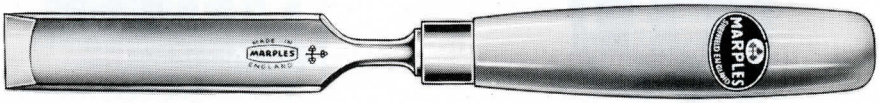
FIRMER GOUGES



410

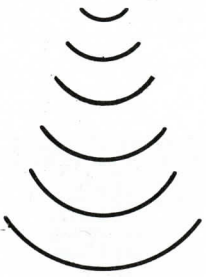
Sizes and curves—see below
Unit Pack: 6 per Box.

Out Cannel
410 Round Ash Handled
417 Carving Boxwood Handled



437

Sizes and curves—see below
Unit Pack: 6 per Box.



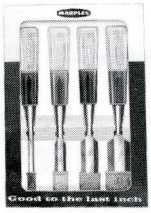
In Cannel
437 Carving Boxwood Handled
430 Round Ash Handled

OUT-CANNEL
Also called Firmer. Have a blade of curved section with the cutting bevel ground on the outside.
They are used for hollowing out and cutting recesses for finger grips in all kinds of cabinet work. Useful also for roughing out hand cut bowls and other sculpted work.

IN-CANNEL
Also known as Scribing or Paring and are ground on the inside.
Used for vertical paring of curves, cutting mouldings, channelling and other curved paring work.
The grinding bevel at 25° is obtained by grinding on specially shaped wheels.

HARLEQUIN CHISELS

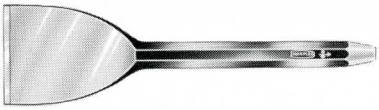
388 Harlequin Chisel. A scaled down version of a Marples Bevel Edge Chisel. Inexpensive because of its mini proportions, yet completely practical in use and particularly useful for young people. It can be conveniently carried around providing the fitted edge guard is retained. It is also in demand by craftsmen who need a short blade for maximum control. The handle is made from top quality impact resistant plastic.
Sizes $\frac{1}{4}$", $\frac{1}{2}$", $\frac{3}{4}$", 1".
Unit Pack: 6 per Box.



Set of Four—in Window Box.

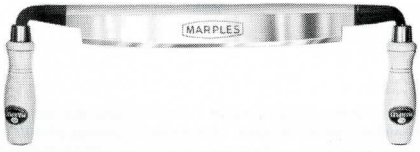
No.	Comprising	Unit Pack
388/S4	$\frac{1}{4}$", $\frac{1}{2}$", $\frac{3}{4}$", 1"	1 Set

ELECTRICIANS' FLOOR CUTTING CHISEL



882 Solid Steel Chisel for cutting the tongues of floor boards. The blade tapers to $\frac{1}{8}$" thick so that it can be inserted between the boards with a minimum of damage. The blade is highly tempered for cutting and should not be used for prising.
Size $2\frac{1}{4}$".
Unit Pack: 6 per Box.

DRAW KNIFE

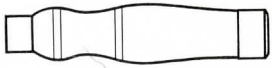


1160 Carpenters' Cast Steel Draw Knife with Ash Handles.
Size 10".
Unit Pack: 3 per Parcel.

CHISEL HANDLES

7527 Boxwood Carving, Brass Hooped

7512 Round Ash, Brass Hooped



7565 Ash Handle, with two Steel Hoops

Handle No.	Chisel Category	Handle Size	Diam of Hoop	To Fit Chisel Sizes
7527 and 7512	Firmer and Bevel Edge Chisels	No. 1	$\frac{9}{16}$"	$\frac{1}{8}$" to $\frac{3}{8}$"
		2	$\frac{11}{16}$"	$\frac{1}{2}$" to $\frac{3}{4}$"
		3	$\frac{13}{16}$"	$\frac{7}{8}$" to 1"
		4	1"	$1\frac{1}{4}$" to 2"
		Assorted	—	$\frac{1}{8}$" to 2"
7565	601 Chisels	No. 1	$\frac{3}{4}$"	$\frac{1}{8}$" to $\frac{1}{2}$"
		2	$\frac{7}{8}$"	$\frac{5}{8}$" to 1"
		3	1"	$1\frac{1}{4}$" to $1\frac{1}{2}$"
		Assorted	—	$\frac{1}{8}$" to $1\frac{1}{2}$"

CHISEL EDGE GUARDS

380 Chisel Edge Guards. Made of strong Plastic. An invaluable aid to protect Chisel Edges against careless handling and storage after sharpening.
For Firmer and Bevel Edge Chisels of sizes $\frac{1}{8}$", $\frac{1}{4}$", $\frac{3}{8}$", $\frac{1}{2}$", $\frac{5}{8}$", $\frac{3}{4}$", $\frac{7}{8}$", 1", $1\frac{1}{4}$", $1\frac{1}{2}$".
Display Carton recommended, but can be supplied in dozens.

380/C72 Display Carton to hold 6 dozen assorted sizes:

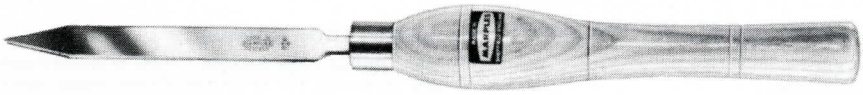
	$\frac{1}{8}$"	$\frac{1}{4}$"	$\frac{3}{8}$"	$\frac{1}{2}$"	$\frac{5}{8}$"	$\frac{3}{4}$"	$\frac{7}{8}$"	1"	$1\frac{1}{4}$"	$1\frac{1}{2}$"
Qty.	9	9	9	9	4	8	4	12	4	4

990

970 Standard Gouge—Unhandled.
990 As above with polished Ash Handle
Sizes $\frac{1}{4}$", $\frac{1}{2}$", $\frac{5}{8}$", $\frac{3}{4}$", 1".
Unit Pack: 6 per Box.

960

960 Standard Chisel—Unhandled
980 As above with polished Ash Handle
Sizes $\frac{1}{2}$", $\frac{3}{4}$", 1".
Unit Pack: 6 per Box.



1000

999 Parting Tool—Unhandled
1000 As above with polished Ash Handle
Unit Pack: 6 per Box.

966

967

966 Round Nose Chisel—Unhandled
986 As above with polished Ash Handle
967 Diamond Point Chisel—Unhandled
987 As No. 967 with polished Ash Handle
Sizes $\frac{1}{2}$", $\frac{3}{4}$", 1".
Unit Pack: 6 per Box.

Round Nose and Diamond Point Chisels are made to the same overall lengths as standard turning chisels as illustrated above. They are sometimes called scrapers.

MARPLES sets of wood turning tools

Set of Three—Small Size in Box

Overall length of tools 13½".
Polished Ash Handles.

Set No.	Tool Ref.	Description	Unit Pack
1005	Z	Turning Chisel ½"	1 Set
	V	Turning Gouge ½"	
	X	Parting Tool	

All tools in this set can be supplied individually. Please quote Set No. and Tool Reference.

Set of Six—Small Size in Box

Overall length of tools 13½".
Polished Ash Handles

Set No.	Tool Ref.	Description	Unit Pack
1001	U	Round Nose Scraper ½"	1 Set
	V	Turning Gouge ½"	
	W	Turning Gouge ¼"	
	X	Parting Tool	
	Y	Diamond Point Scraper ½"	
	Z	Turning Chisel ½"	

All tools in this set can be supplied individually. Please quote Set No. and Tool Reference.

Set of Eight—Standard Size in Box

Overall length of tools 16½"
Polished Ash Handles

Set No.	Tool Ref.	Description	Unit Pack
1002	990	Turning Gouge ⅝"	1 Set
	980	Turning Chisel 1"	
	990	Turning Gouge ½"	
	990	Turning Gouge ¼"	
	1000	Parting Tool	
	980	Turning Chisel ½"	
	986	Round Nose Scraper ½"	
	987	Diamond Point Scraper ½"	

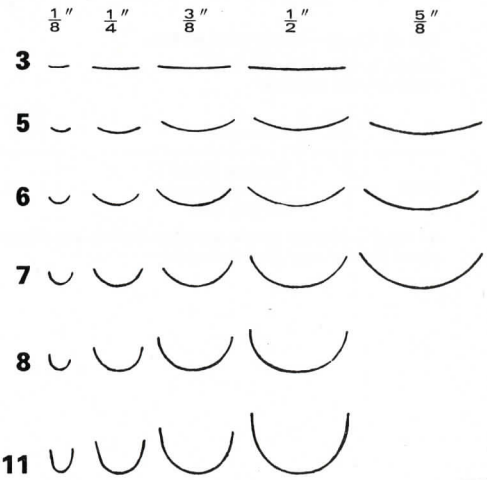
The tools comprising this set are standard products as shown on page 10 and as such can be supplied individually.

Polished Hardwood Handles, Bright Steel Blades, Cutting Edges Whetted and Stropped ready for use.
Unit Packs: 6 per Box.

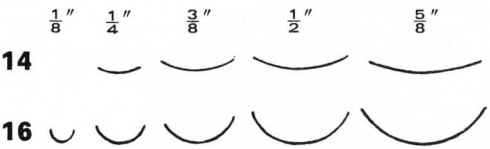
1 Square Chisel $\frac{1}{4}''$ $\frac{3}{8}''$ $\frac{1}{2}''$

2 Skew Chisel $\frac{1}{4}''$ $\frac{3}{8}''$ $\frac{1}{2}''$

3-11 Straight Gouge



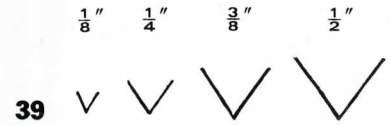
14-16 Curved Gouge



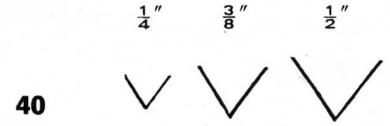
21 Spoon Bit Chisel, square $\frac{1}{8}''$ $\frac{1}{4}''$

Polished Hardwood Handles, Bright Steel Blades, Cutting Edges Whetted, Stropped, ready for use.

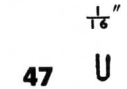
39 Straight V Parting Tool



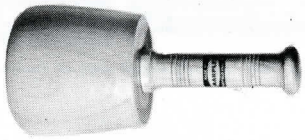
40 Curved V Parting Tool



47 Veiner 1/16"



All above Unit Packs: 6 per Box.



201 Woodcarvers' Mallet
Beechwood Head approx. 3½" dia.
Ash Handle. Unit Pack: 6 per Box.

277 Woodcarvers' Screw
8" × 3/8". Unit Pack: 6 per Box.

MARPLES matched sets of carving tools

Comprising:—

a. Skew Chisel $\frac{1}{4}$"

b. Straight Gouge $\frac{3}{8}$"

c. Straight Gouge $\frac{1}{2}$"

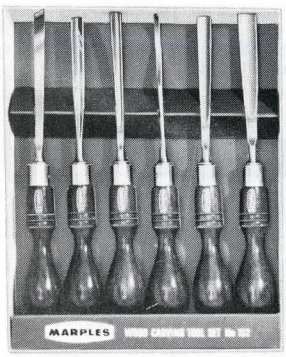
No. 50 Slipstone

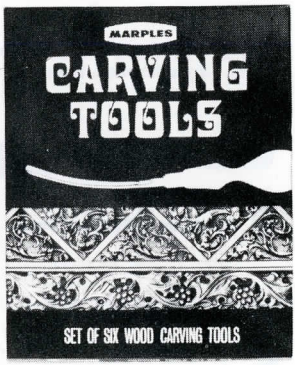
d. Bent Gouge $\frac{1}{4}$"

e. Spoon Bit Chisel $\frac{1}{8}$"

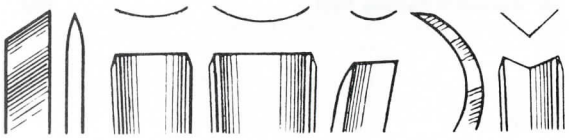
f. V Tool $\frac{5}{16}$"

100 page Handbook on Woodcarving.





No. 152 Set of six medium size—in racked box



Comprising:—

o. Square Chisel $\frac{5}{16}$"

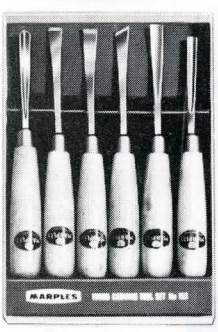
p. Skew Chisel $\frac{5}{16}$"

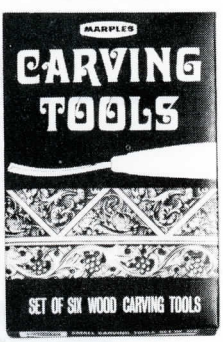
q. Bent V Tool $\frac{3}{16}$"

r. Straight Gouge $\frac{3}{16}$"

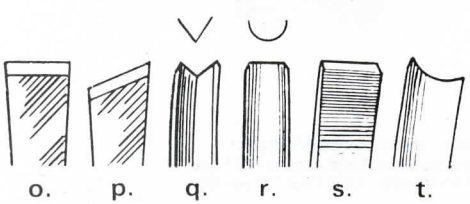
s. Bent Square Chisel $\frac{5}{16}$"

t. Bent Gouge $\frac{3}{16}$"



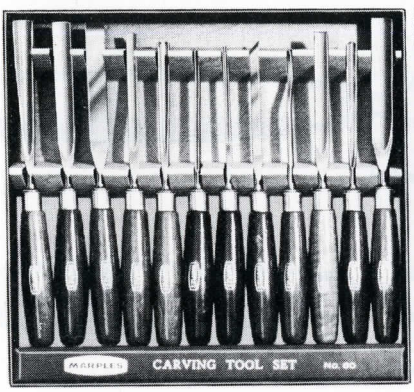


No. 153 Set of small size in racked box



Any tools shown on this page can be supplied individually. The line drawings show actual size of cutting edge. Polished hardwood handles, cast steel bright blades whetted and stropped for immediate use.

MARPLES matched sets of carving tools



60 Set of twelve full size Carving Tools, in racked box complete with sharpening slipstone and a one hundred page fully illustrated handbook. The blades of these fine tools are ground to precise limits and are honed and stropped ready for immediate use. The carving pattern handles are machine-turned from best quality hardwood and polished. All the tools in this set are best selling patterns selected from the standard range of carving tools as shown on pages twelve and thirteen. As such, they can be supplied individually. The line illustrations below show the actual size and shape of the cutting edge.

1 Square Chisel $\frac{1}{2}''$

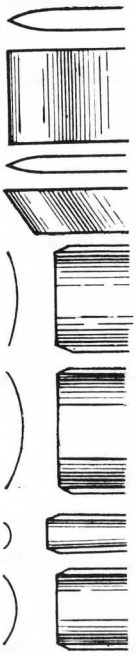
2 Skew Chisel $\frac{1}{4}''$

5 Straight Gouge $\frac{1}{2}''$

5 Straight Gouge $\frac{5}{8}''$

6 Straight Gouge $\frac{1}{8}''$

6 Straight Gouge $\frac{3}{8}''$



7 Straight Gouge $\frac{1}{4}''$

8 Straight Gouge $\frac{1}{2}''$

14 Bent Gouge $\frac{1}{4}''$

21 Spoon Bit Chisel $\frac{1}{8}''$

39 V Parting Tool $\frac{1}{4}''$

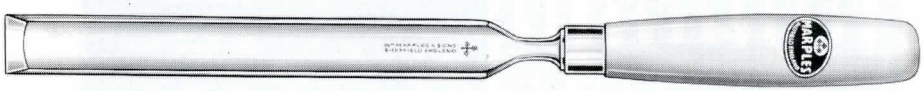
47 Veiner $\frac{1}{16}''$

Unit Pack : 1 Set

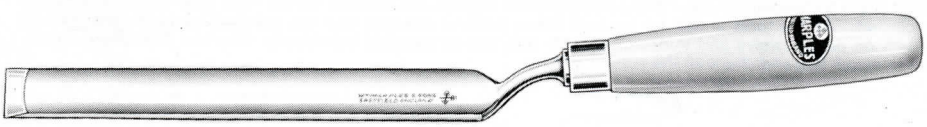
paring chisels and gouges

LONG AND THIN BLADES

537 Bevel Edge Paring Chisels. Boxwood Carving Handled.
Sizes $\frac{1}{8}$″, $\frac{1}{4}$″, $\frac{3}{8}$″, $\frac{1}{2}$″, $\frac{5}{8}$″, $\frac{3}{4}$″, $\frac{7}{8}$″, 1″, $1\frac{1}{4}$″, $1\frac{1}{2}$″.
Unit Pack: 6 per Box.



567 In-Cannel Paring Gouges. Boxwood Carving Handled.
Sizes and Circles as shown below.
Unit Pack: 6 per Box.



577 In-Cannel Paring Gouges. With Cranked neck, Boxwood Carving Handled.
Sizes and Circles as shown below.
Unit Pack: 6 per Box.

Paring Gouges are ground to work circles of the diameters stated.

$\frac{1}{4}$″ Gouge to $\frac{1}{4}$″ Circle

$\frac{1}{4}$″ „ „ $\frac{3}{8}$″ „

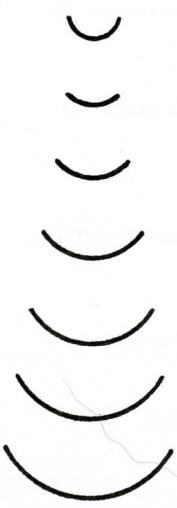
$\frac{3}{8}$″ „ „ $\frac{1}{2}$″ „

$\frac{1}{2}$″ „ „ $\frac{5}{8}$″ „

$\frac{5}{8}$″ „ „ $\frac{3}{4}$″ „

$\frac{3}{4}$″ „ „ $\frac{7}{8}$″ „

$\frac{7}{8}$″ „ „ 1″ „



1″ Gouge to $1\frac{1}{4}$″ Circle

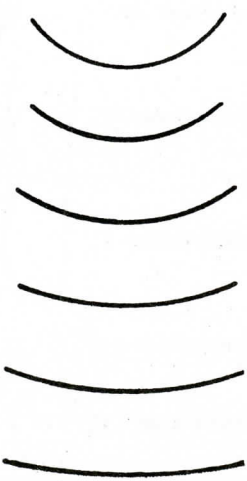
1″ „ „ $1\frac{1}{2}$″ „

$1\frac{1}{8}$″ „ „ 2″ „

$1\frac{1}{8}$″ „ „ 3″ „

$1\frac{1}{4}$″ „ „ 4″ „

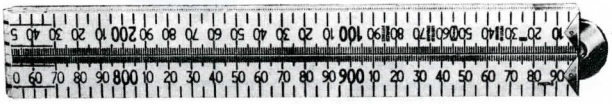
$1\frac{1}{4}$″ „ „ 6″ „



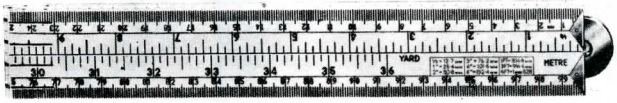
Patent No. 1041599

Marples Shockproof Rules *are moulded from white Makrolon, a plastic of great toughness and flexibility which effectively resists the breaking and splintering associated with similar rules made from boxwood or any other hardwood. The numerals and graduations are clearly marked, deep cut and long lasting.*

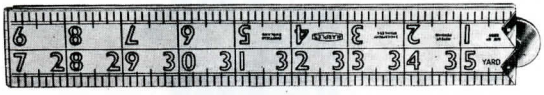
The accuracy of these rules is unaffected by atmospheric conditions. The hinge plates and end tips are of stainless steel. These new measuring tools are made from modern but tried and tested materials.



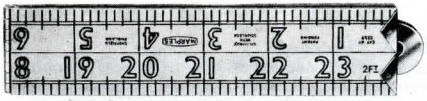
2251 Metre Rule. Graduated in blue and black on both sides to the exact requirements of British Standard Specification No. 4484 1969.
The knuckle hinges are strengthened with stainless steel inserts.
Individually packed in hang-up cartons, as illustrated above.
Unit Pack: 5 per Outer Carton.



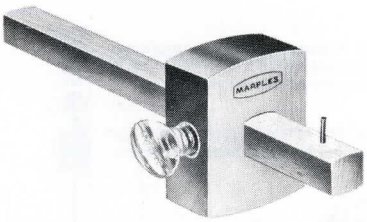
2252 Combination Metre Rule. Marked in centimetres, millimetres and inches. One edge of the side illustrated is marked in imperial inches and eighths: the other edge is graduated in centimetres and millimetres. The printing on this side is red and black and also incorporates a simple conversion table. The reverse side of the rule is graduated in metric units exactly to British Standard Specification (as rule 2251). On this side, printing is blue and black.
Individually packed in hang-up carton, as illustrated above.
Unit Pack: 5 per Outer Carton.



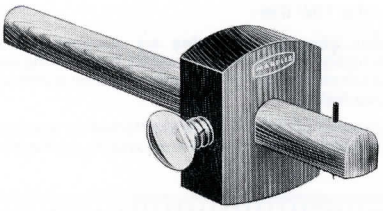
2250 Three Feet Rule. Graduated in inches and eighths, inches and sixteenths on the reverse side. Printed black and red.
Unit Pack: 6 per Hang-up Display Carton, as illustrated above.



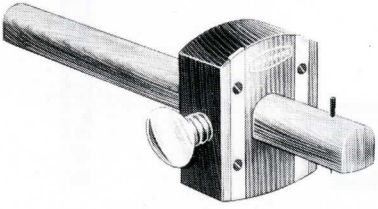
2250 Two Feet Rule. Graduated in inches and eighths, inches and sixteenths on the reverse side. Printed black and red.
Unit Pack: 6 per Hang-up Display Carton, as illustrated above.



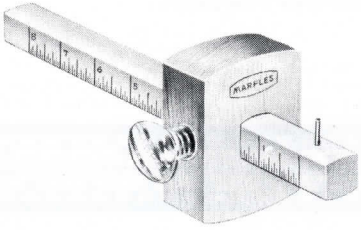
2050 Marking Gauge. Beechwood with square polished stock, plastic thumbscrew and hardened steel spur.
Unit Pack : 6 per Box.



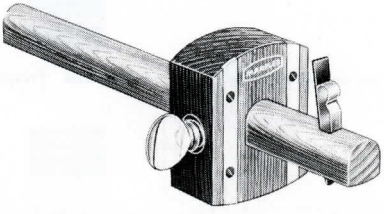
2052 Marking Gauge. Beechwood, half round polished stock, plastic thumbscrew, hardened steel spur.
Unit Pack : 6 per Box.



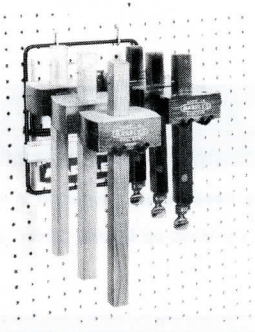
2053 Marking Gauge. Beechwood, half round polished stock with brass facing strips and plastic thumbscrew.
Unit Pack : 6 per Box.



2040 Marking Gauge. Unpolished beechwood, square stock, plastic thumbscrew and ruled stem.
Unit Pack : 6 per Box.

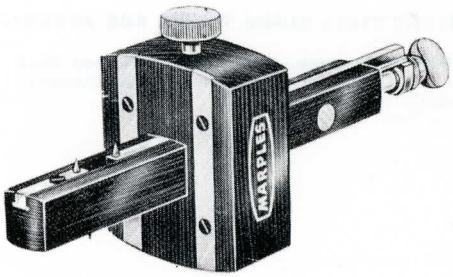


2083 Cutting Gauge. Beechwood, half round polished stock, brass facing strips on stock. Plastic thumbscrew.
Unit Pack : 6 per Box.

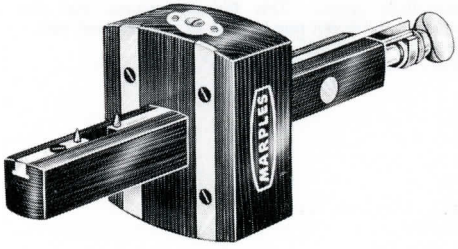


2055/PB6 Dispenser
A hang-up Dispenser to fit any kind of pegboard. Small and compact, it holds three only each No. 2053 Marking Gauges and No. 2154 Mortice Gauges. It can easily be adapted to display any of the gauges illustrated on pages 18 and 19.
The Dispenser is supplied free of charge.

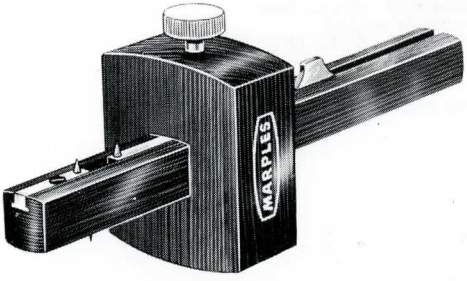
2154 Mortice Gauge. Made of selected hardwood, with brass facing strips on the Stock. Thumbscrew operated slide. Knurled Screw for fixing Stock, extra Spur fitted to allow Gauge to be used for ordinary marking.
Unit Pack : 1 per Box.



2120 Mortice Gauge. Made of selected hardwood with brass facing strips on the Stock, thumbscrew operated slide, slotted Screw with Brass Shield for fixing Stock.
Unit Pack : 1 per Box.



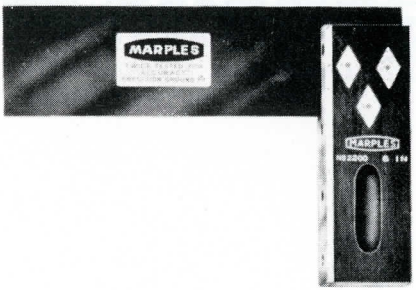
2153 Mortice Gauge. Made of selected hardwood with plain Stock, pull slide and extra Spur for use as a marking Gauge, knurled Screw for fixing Stock.
Unit Pack : 1 per Box.



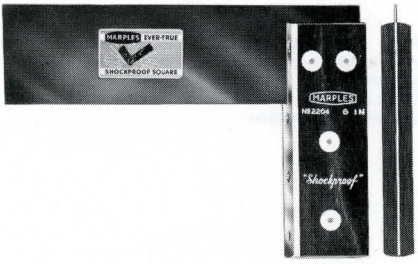
Dispenser supplied free of charge, see page 18.

BLUED STEEL BLADE TESTED FOR ACCURACY

2200 Trysquares. Best quality Hardwood Stock faced with Brass. Blade secured with Brass Diamonds.
Length of Blade 6″, 9″, 12″.
Unit Pack : 6 per Box.



2204 'Ever-True' Trysquares, have an L-shaped Steel Blade extending down the full length of the Hardwood Stock. This feature ensures that the Square will remain true in spite of the roughest use.
Length of Blade 6″, 9″, 12″.
Unit Pack : 1 per Box, 6″ and 9″.
3 per Box, 12″.

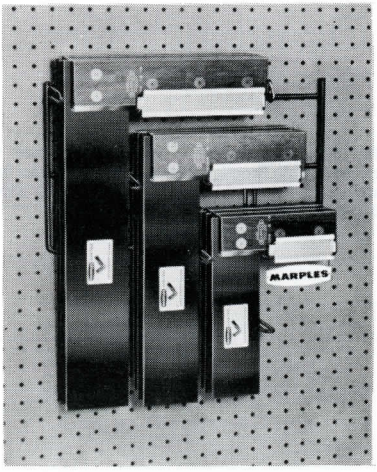


Joiners' Squares Dispenser
A hanging Dispenser taking up a minimum space and for fitting on any type of Pegboard.

2200/PB9 Holding Nine
No. 2200 Squares
Three each 6″, 9″, 12″.

2204/PB9 Holding Nine
No. 2204 Squares
Three each 6″, 9″, 12″.

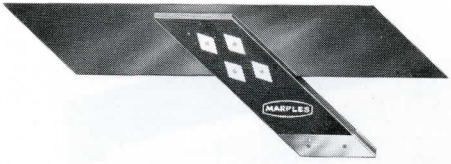
The Dispensers are supplied free of charge.



JOINERS' SQUARES

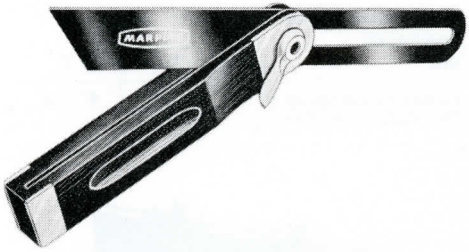
2208 Trysquares. Hardwood Stock faced with Brass. Blade secured by Brass Washers.
Length of Blade 6″, 9″, 12″.
Unit Pack : 6 per Box.

2210 Mitre Square. Best quality Hardwood Blade secured by Brass Diamonds.
Length of Blade 10″.
Unit Pack : 3 per Box.

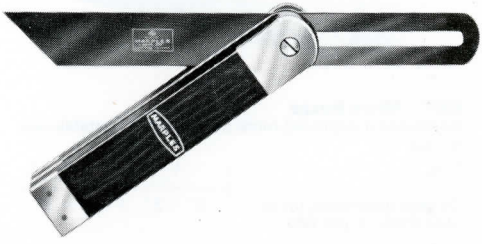


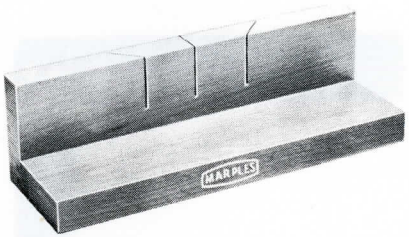
JOINERS' BEVELS

2226 Sliding Bevels. Hardwood Stock with Brass protected ends and Brass Lever Locking Nut for quick action adjustment.
Length of Blade 7½″, 9″, 10½″.
Unit Pack : 1 per Carton.

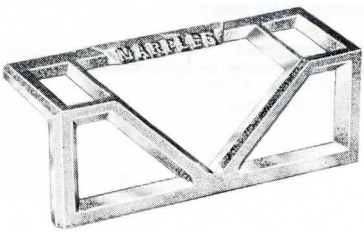


2220 Sliding Bevels. Best quality Hardwood Stock, Brass protected ends and slotted Screw for adjustment.
Length of Blade 7½″, 9″
Unit Pack : 6 per Box.

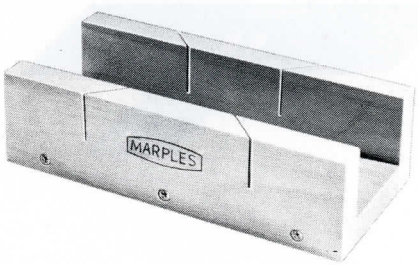


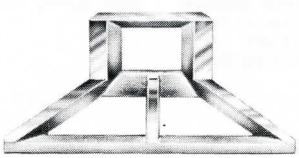


6816 Mitre Block
Beechwood—length 10″ for mitre and square cutting
Unit Pack : 3 per Box



6812 Mitre Templet
Iron, square and mitre templet. Nickel plated. 6″.
Unit Pack : 1 per Carton.



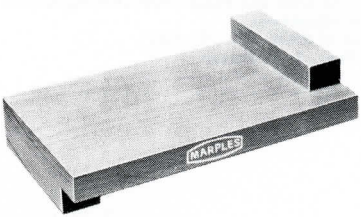


6815 Mitre Templet
Iron mitre templet. Nickel plated. 6″.
Unit Pack : 1 per Carton.

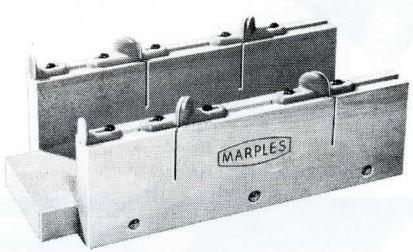
6820 Mitre Boxes
Beechwood

Nos.	1	2
To take mouldings up to	3″ × 2″	4″ × 2″

Unit Pack : 1 per Box



4697 Bench Hook
Hardwood bench hooks 6″ × 10″.
Unit Pack : 3 per Box



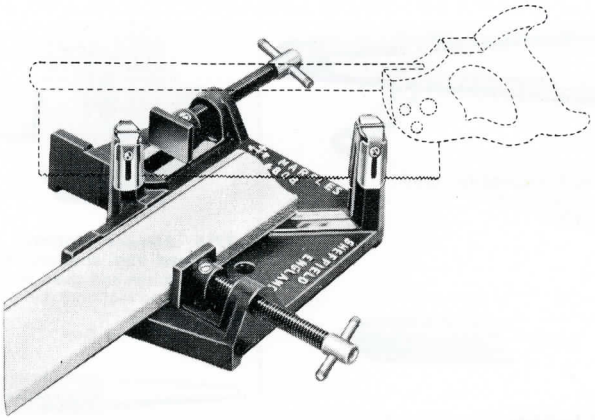
6821 Mitre Boxes
Beechwood improved mitre boxes with adjustable saw guides.

Nos.	1	2
To take mouldings up to	3″ × 2″	4″ × 2″

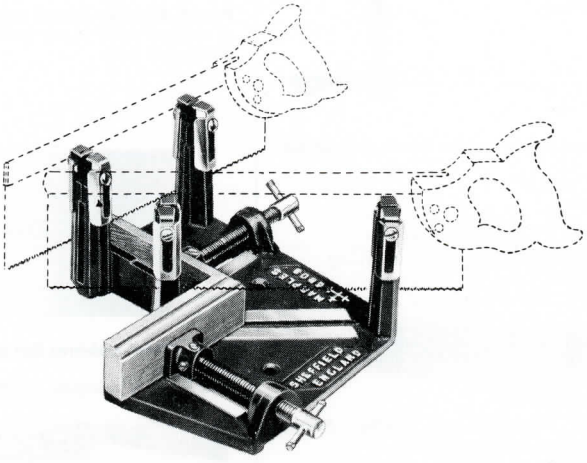
Unit Pack : 1 per Box

Mitre Block and Boxes
To prolong the life of beechwood mitre blocks and boxes, a piece of waste wood should always be placed between the base and the wood being sawn.

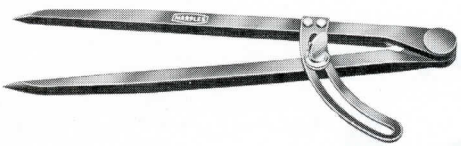
N.B. To use the No. 6821 box with adjustable guides—slacken off the guide screws—insert the tenon saw. Re-adjust by sliding the guides up against the saw so that when fastened they hold the saw blade firmly but not too tightly. Withdraw the saw sideways; the "set" of the teeth will prevent removal in any other way.



6808 "Junior" Mitre Cutter and Cramp. To take mouldings up to 2" wide by $1\frac{3}{4}$" deep. Fitted with adjustable depth stops. Ideal for picture framing and general mitreing and cramping jobs. Instructional leaflet is included. Carpenters, joiners, photographers, artists and picture framers will find this tool a useful addition to their tool kit. It is light enough to carry about but designed for permanent bench fixing when needed.
Unit Pack : 1 per Box.

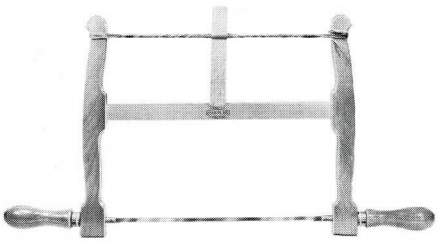


6809 Combination Square and Mitre Cutter. Similar to the 6808 but fitted with extra pillars for squaring off. It can be used for mitreing, squaring and glueing Frames and Mouldings up to 2" wide by $1\frac{3}{4}$" deep. Fitted with adjustable depth stops. Instructional leaflet is included.
Unit Pack : 1 per Box.

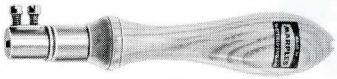


6460 Best Wing Compasses—black.
Sizes 8″, 10″.
Unit Pack: 6 per Box.

1879 Marking Knife, Hardwood handle.
Unit Pack: per 12 Box.



2400 Bow Saws, made of best Beech throughout. Twine strained.
Length of blade 10″, 12″.
Unit Pack: 3 per Box.

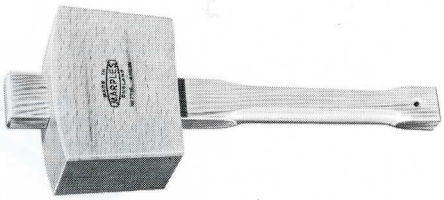


2421 Pad Saw. Polished Ash handle. Strong alloy cast blade holder: with two screws.
Unit Pack: 1 per Box.

Spare Blades

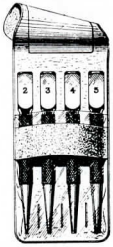
2431 Pad Saw Blades 8″, 9″, 10″, 12″

2410 Bow Saw Blades 10″, 12″
(Both supplied in assorted lots.)



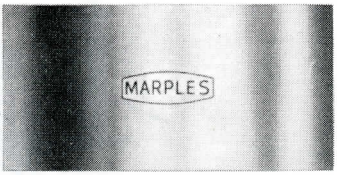
7715 Joiners' Mallets. The head of this mallet is machined from specially selected Beechwood. The shaft is tough and pliant English Ash. A coat of polish protects the tool from damp and dirt.
Sizes 4″, 4½″, 5″.
Unit Pack: 3 per Box.

1910 Square Head Nail Sets. Cup point, machine turned to size. Knurled grip.
Sizes $\frac{1}{16}$″, $\frac{3}{32}$″, $\frac{1}{8}$″ $\frac{3}{16}$″.
Unit Pack: 6 per carton.



1910/S4 Handy Pack of Four Nail Sets in P.V.C. Wallet.
Comprising one punch each: $\frac{1}{16}$″, $\frac{3}{32}$″, $\frac{1}{8}$″, $\frac{3}{16}$″.

Punch Display Stand supplied *free of charge* with every order for six dozen Nail Sets.



1885 Steel Cabinet Scraper
Size 5″ × 2½″.
Unit Pack: 6 wrapped, 50 per Box.

2360 Best Beech Spokeshave with round front and cutter made from highest quality Sheffield Tool Steel.
Width of cutter 2″.
Individually mounted on hang-up display card.
Unit Pack: 5 Display Cards per outer carton.

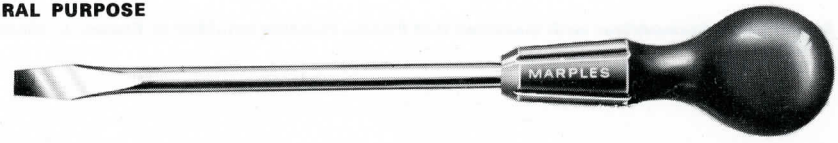
CABINET

1966 Cabinet Screwdrivers with turned oval Ash Handles polished for protection and fitted with steel ferrule. Blades of chrome—vanadium steel. Cross-ground skidproof points on all sizes except 3″.

1968 As above with polished Boxwood Handles.

Length of Blade 3″, 4″, 5″, 6″, 8″, 10″.
Width of Point $\frac{7}{32}$″, $\frac{9}{32}$″, $\frac{5}{16}$″, $\frac{11}{32}$″, $\frac{13}{32}$″, $\frac{15}{32}$″.
Unit Pack: 6 per Box.

GENERAL PURPOSE



1965 General Purpose Screwdrivers. The oval grips designed for maximum torque with minimum effort are moulded from high impact resistant plastic and colour coded for easy identification. The blades are carefully heat treated and the tips are cross ground to prevent "skidding" when heavy pressure is applied. The blades are nickel plated.

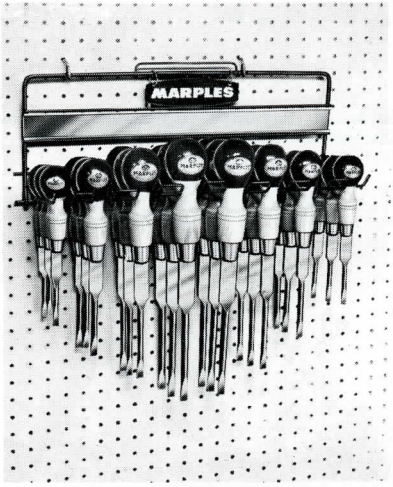
Length of Blade 4″, 6″, 8″.
Width of Point $\frac{1}{4}$″, $\frac{5}{16}$″, $\frac{5}{16}$″.
Handle Colour Blue, Red, Yellow.
Unit Pack: 6 per Box.

Dispensers

1966/PB24 A strong compact hang-up Dispenser to fit any type of pegboard. It holds six No. 1966 Screwdrivers each 3″, 4″, 5″, 6″.

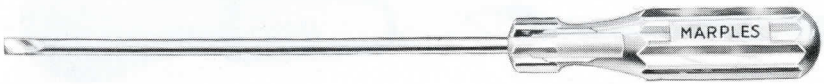
1968/PB24 As above for No. 1968 Screwdrivers.

1965/PB32 A similar Dispenser to hold No. 1965 Screwdrivers as follows:
Twelve only each 4″ and 6″, Eight only 8″.



1966/PB24

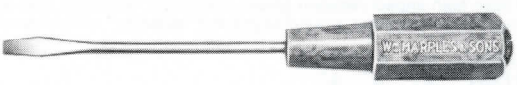
ELECTRICIANS'—THIN BLADES SPECIALLY HARDENED THROUGHOUT THEIR LENGTH



1986 Round Blade Screwdriver with transparent Splitproof Handles.
Length of Blade 4″, 6″, 8″.
Diameter and
Width of Point $\frac{3}{16}$″, $\frac{3}{16}$″, $\frac{3}{16}$″.
Unit Pack: 6 per Box.

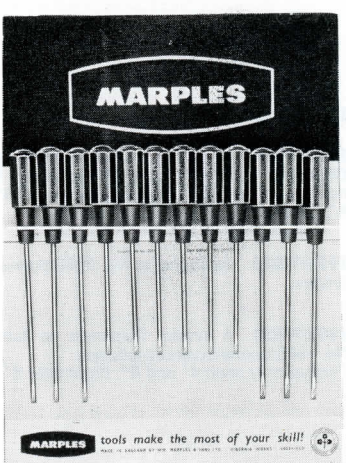
1988 Round Blade Screwdriver with insulated Red Plastic Handles moulded to Blades $\frac{3}{16}$″ diamete r
Length of Blade 6″.
Unit Pack: 6 per Box.

RADIO SCREWDRIVERS



2016 Radio Screwdrivers. Blades moulded into Insulated hexagon Handle.
Assorted colours—Black, Green and Red.
Length of Blade 3″, 4″.
Width of Point $\frac{1}{8}$″, $\frac{1}{8}$″.
Unit Pack: 12 per Box.

2016/C12 One Dozen Lots of 2016 Screwdrivers on Display Card. Please state 3″, 4″ or assorted.
Unit Pack: 1 Display Card.



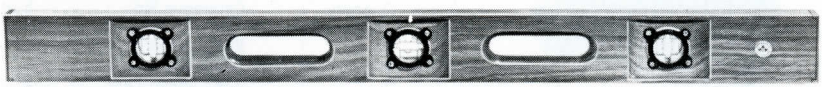
BUILDERS' NON-ADJUSTABLE LEVELS

2333 Easy-View Builders' Level of new design. *Patent No.* 1147981.
The horizontal Vial is of an advanced and patented design permitting wide-angle viewing. It is crystal clear and of virtually unbreakable plastic, thereby making unnecessary the usual metal face Vial protection. This means that the bubble can be seen whether it is below, above or at eye level.
The bubble locating lines are fitted inside the Vial so that they cannot be rubbed off when cleaning.
The barrel shaped plumb Vial is made from a solid block of transparent plastic. The locating bubble lines are again fitted inside the Vial to give a correct plumb reading when held either way.
The Stock is machined from scientifically dried Hardwood with hand-holds for comfortable handling. End tips and a heavy coat of polish help to protect the tool in use.
Length 36".
Unit Pack : 1 per Carton.

2336H Narrow Hardwood Level $1\frac{5}{16}$" wide × $2\frac{3}{4}$" deep, with two Plumb Vials. Fitted with Black Plastic Face Plate. Shockproof Vials. Ends protected by sturdy Plastic End Plates. Made with "Handy Holds" in all sizes except 24".
Length 24", 30", 36", 42", 48".
Unit Pack : 1 per Carton.

2358H Six-Way Builders' Handy-Hold Level. 1" wide × $3\frac{1}{8}$" deep. Fitted with shockproof Vials. Ends protected by heavy metal plates.
Length 36", 42", 48".
Unit Pack : 1 per Carton.

BUILDERS' ADJUSTABLE LEVELS



2359H Six-Way Adjustable Handy-Hold Builders' Level. 1" wide × $3\frac{1}{8}$" deep. Ends protected by heavy metal plates.
Length 36", 42", 48".
Unit Pack : 1 per Carton.

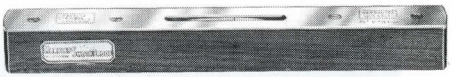
POCKET LEVELS

2320 Easy-view Pocket Level. *Patent No.* 1147981. The Face Vial is of clear tough Plastic so designed that it can be seen whether it is below, above or at eye level. Shockproof Plumb Vial. The Stock is machined from well seasoned Hardwood and is fitted with metal anti-knock tips.
Length 9″.
Unit Pack: 4 per Display Carton.

2317 Hardwood Boat-shaped Levels with Plumb Tube, Brass faced Stock. Fitted with shockproof Tubes and Brass Tips.
Length 9″, 10″, 12″.
Unit Pack: 1 per Carton.

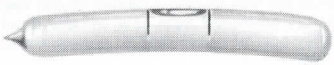
2321 Cast Aluminium Pocket Spirit Level. Boat-shaped with Plumb and Mitre Tube. Machined Base.
Length 9″.
Unit Pack: 1 per Carton.

2321/C6 Six 2321 Pocket Levels in assorted colours in Display Carton.
Unit Pack: 1 Display Carton.

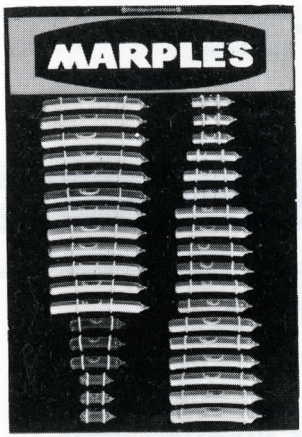


2270 Narrow Hardwood Level with Shockproof Tube. Brass faced Stock.
Length 8″.
Unit Pack: 1 per Carton.

SPARE VIALS



2341 Glass Spirit Level Tubes—divided.
Length 1″, 1¼″, 1½″, 2″.
Unit Pack: 12 per Box.



2343 Display Card holding 36 assorted Tubes.

Quantity	Catalogue No.	Size
3	2342 Green Line	1″
3	2342 Green Line	1½″
6	2342 Green Line	2″
6	2342 Green Line	2½″
6	2342 Green Line	3″
4	2341 Plain	1″
4	2341 Plain	1½″
4	2341 Plain	2″

1828 Tri-Grip Bradawls with triangular section Handles to prevent rolling off the bench top. The Handles, of high impact resistant plastic are moulded onto the blades, so that the blades can never pull out.

Sizes Colour	small blue	medium red	large yellow
Blade Length	$1\frac{3}{8}$″	$1\frac{5}{8}$″	$1\frac{7}{8}$″

Unit Pack: 12 per Box.

1828/C36 Standard Display Pack to hold one dozen Bradawls of each size—36 Bradawls in all.

1826 Round Ash Handled Bradawls
1826P As above—with blade pinned

Nos.	1	2	3	4	5	6	Assorted
Blade Length	1″	$1\frac{1}{4}$″	$1\frac{3}{8}$″	$1\frac{1}{2}$″	$1\frac{3}{4}$″	2″	1″—2″

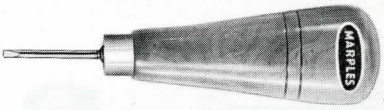
Unit Pack: 12 per Box.

1826/C36 Standard Display Pack to hold three dozen No. 1826 Bradawls.

Assortment as follows:

Nos.	1	2	3	4	5	6
Qty.	8	7	6	6	5	4

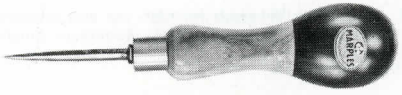
1826P/C36 As above—with Blade pinned



1834A Best "Peg-Top" Hardwood Handled Bradawls

Nos.	1	2	3	4	5	6	Assorted
Blade Length	1″	$1\frac{1}{4}$″	$1\frac{3}{8}$″	$1\frac{1}{2}$″	$1\frac{3}{4}$″	2″	1″—2″

Unit Pack: 12 per Box.

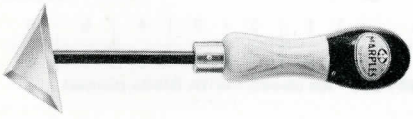


1838 Best Round Ash Handled Birdcage Bradawls—Square Blade

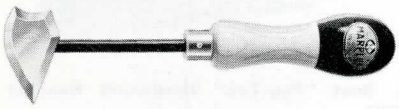
Nos.	1	2	3	4	5	6	Assorted
Blade Length	1″	$1\frac{1}{4}$″	$1\frac{3}{8}$″	$1\frac{1}{2}$″	$1\frac{3}{4}$″	2″	1″—2″

Unit Pack: 12 per Box.

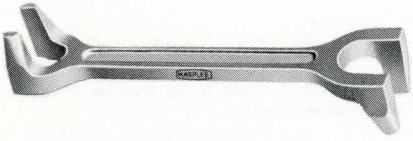
4355 Wrecking Bars. Octagon Carbon Steel—black with bright ends. Especially suitable for stripping concrete shuttering, also make efficient nail-drawers or case openers.
Sizes 12″ × ½″, 18″ × ⅝″, 24″ × ¾″, 30″ × ¾″, 36″ × ¾″. Unit Pack: Loose.



6521 Triangular Shave Hook
Unit Pack: 6 per Box.



6523 Combination Shave Hook
Unit Pack: 6 per Box.

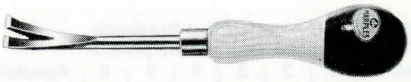


6552 Back Nut Wrench for bath tap and lavatory basin back nuts. Malleable steel, aluminium finish. For ½″ and ¾″ Nuts.
Unit Pack: 6 per Box.

6611 Six Wheel Turret Head Glass Cutter
Unit Pack: 12 per Display Carton.

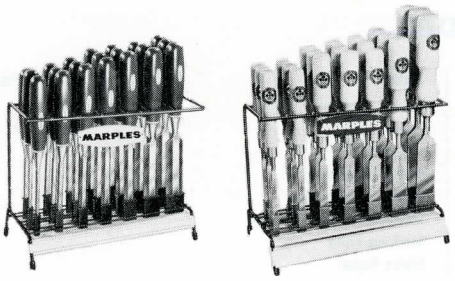
4354 Tile Cutting Machine. For reducing Glazed Tiles, Floor Tiles and Roofing Tiles to size and shape required. Finished in stove enamel green.
Capacity: ⅝″ tiles.
Unit Pack: 1 per Box, with full instructions.
4354A Cutters only (spare).

4334 Best Forged Steel Line Pins—black.
Unit Pack: 12 per Box.



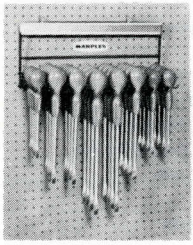
3541 Tack Claw. Long, strong shank, polished Ash handle.
Unit Pack: 6 per Box.

MARPLES summary of display material



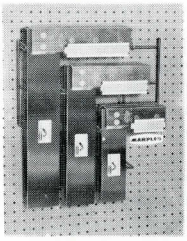
Chisel Dispensers These are strong compact dispensers to freestand or hang on any pegboard. The dispensers hold three each: $\frac{1}{4}$", $\frac{3}{8}$", $\frac{1}{2}$", $\frac{5}{8}$", $\frac{3}{4}$", 1", 1$\frac{1}{4}$".

444/D21 Blue chip, bevel edge
373/D21 Oval splitproof, bevel edge
377/D21 Box carving, bevel edge
370/D21 Round Ash, bevel edge
333/D21 Blue chip, firmer
313/D21 Oval splitproof, firmer
317/D21 Box carving, firmer
310/D21 Round Ash, firmer

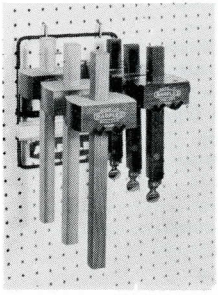


Screwdriver Dispensers A strong dispenser to hang up on any type of pegboard.

1966/PB24 Cabinet screwdrivers, Ash handles
1968/PB24 Ditto—Boxwood handles
To hold six each 3", 4", 5", 6"
1965/PB32 General purpose screwdrivers with oval shockproof handles—colour coded.
To hold Twelve only 4", 6", Eight only 8"

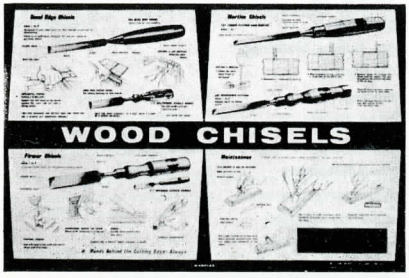


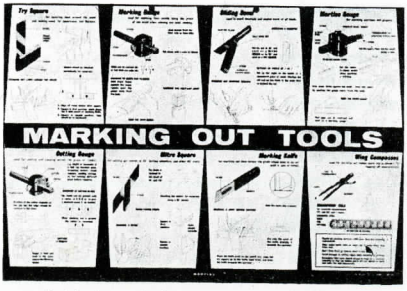
Joiners' Square Dispensers
2200/PB9 To hold 2200 squares 3 each 6", 9", 12"
2204/PB9 To hold 2204 squares 3 each 6", 9", 12"



Gauge Dispenser
2055/PB6 To hold 3 only 2053 marking gauges and 3 only 2154 mortice gauges.

(This dispenser can be used for all Marples mortice, marking and cutting gauges).





Instructional Wall Charts. These charts are available free of charge on request.

METRICATION

In co-operation with the European Tool Committee, Marples' Wood Chisels are marked in inches and millimetres as shown in the conversion table:

1/8"	3/16"	1/4"	5/16".	3/8"	1/2"	5/8"	3/4"	7/8"	1"	1 1/4"	1 1/2"	2"
3mm	5mm	6mm	8mm	10mm	13mm	16mm	19mm	22mm	25mm	32mm	38mm	51mm

INDEX

Item	Page
Back Nut Wrenches	30
Bench Hook	22
Bevels, joiners'	21
Bevels, sliding	21
Bow Saw	24
Bow Saw Blades	24
Bradawls: Birdcage	29
„ Peg Top	29
„ Pinned	29
„ Square Blade	29
„ Standard Pattern	29
„ Tri-grip	29
Bricklayers' line pins	30
Cabinet Screwdrivers	25
Carving Tools	12, 13, 14, 15
Carving Tools, sets of	14, 15
Chisels, Bevel Edge	3, 4, 5, 6 and 9
Chisels, Blue Chip	3, 7
Chisel Dispensers	3, 4, 5, 6, 7 and 31
Chisel Edge Guards	9
Chisels, Electricians	9
Chisels, Firmer (plain)	7
Chisels, Floor Cutting	9
Chisel handles	9
Chisels, Harlequin	9
Chisels, Mortice	8
Chisels, Paring	16
Chisels, Registered	8
Chisels, Sash Mortice	8
Chisels, sets of	3, 4, 5, 6, 7 and 9
Chisels, Splitproof	4, 7
Chisels, turning	10, 11
Compasses, Wing	24
Cutting Gauges	18
Dispensers, etc. (Summary)	31
Display material (Summary)	31
Draw Knife	9
Electricians' Screwdrivers	26
Gauges, cutting	18
Gauges, marking	18
Gauges, mortice	19
Gimlets	29
Glass Cutters	30
Gouges, Firmer	8
„ Paring	16
„ Turning	10, 11
Instructional Wall Charts	31
Knife, marking	24
Levels, bricklayers'	27
Levels, builders'	27
Levels, pocket	28
Levels, spirit	27, 28
Line Pins	30
Mallet, joiners'	24
Mallet, woodcarvers'	13
Marking Gauges	18
Marking Knife	24
Metre Rules	17
Mitre Block	22
Mitre Boxes	22
Mitre cutters and corner cramps	23
Mitre Templates	22
Mitreing Tools	22, 23
Nail Punches	24
Nail sets	24
Pad Saw	24
Pad Saw Blades	24
Rules	17
Saws, bow	24
Saws, pad	24
Scrapers, cabinet	24
Screwdrivers	25, 26
Screwdrivers, Cabinet	25
Screwdriver Dispensers	25, 31
Screwdrivers, Electricians'	26
Screwdrivers, General Purpose	25
Screwdrivers, radio	26
Shave Hooks	30
Shock-proof rules	17
Spirit levels	27, 28
Spirit level, builders'	27
Spirit level, pocket	28
Spirit level tubes	28
Spokeshave	24
Squares, joiners'	20, 21
Squares, mitre	21
Squares, Try	20, 21
Tack Claws	30
Tile Cutting Machines	30
Try Squares	20, 21
Turning Tools	10, 11
Twist gimlets	29
Wall charts	31
Wing compasses	24
Wood carvers', screw	13
Wood carving tools	12, 13, 14
Wood turning tools	10, 11
Wood turning tools, sets of	11
Wrecking bars	30

MARPLES